



09-10 DODGE RAM 1500 REG, QUAD, CREW CAB

51-634 **41-634**
51-636 **41-636**
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IRON CROSS AUTOMOTIVE INC. 2009

TUBE STEP INSTALLATION SHEET

- STEP 1** REMOVE ALL CONTENTS FROM THE BRACKET BOX AND CHECK FOR CORRECT QUANTITY AND ANY DAMAGED PARTS.
- STEP 2** INSTALL FRAME LOCKING BOLTS INTO TRUCK BODY, USING THE BRACKETS TO DETERMINE CORRECT LOCATION. REFER TO ILLUSTRATION ON REVERSE SIDE FOR BODY PANEL HOLE LOCATIONS.
- STEP 3** INSTALL FRONT AND REAR BRACKETS USING HARDWARE DESCRIBED. HAND TIGHTEN ALLOWING FOR FINAL ADJUSTMENTS.
- STEP 4** BOLT THE TUBE TO THE BRACKETS USING HARDWARE DESCRIBED. HAND TIGHTEN THE BOLTS. ALIGN THE TUBE WITH THE TRUCK AND TIGHTEN THE TUBE STEP BOLTS FIRST TO 65 FT./LBS. THEN TIGHTEN THE BRACKET BOLTS TO 35 FT./LBS.
- STEP 5** REPEAT STEPS 2 THROUGH 4 FOR INSTALLATION OF PASSENGER SIDE.

Bolt Kit

QTY	PART	QTY	PART
1	Driver Side Front Bracket	12	3/8" Serrated Flange Nuts
1	Passenger Side Front Bracket	4	1/2" Hex Head Bolt
1	Driver Side Rear Bracket	4	1/2" Lock Washer
1	Passenger Side Rear Bracket	4	1/2" Flat Washer
4	3/8" Double Frame Lock Bolts	8	Square Plastic Frame Lock Washers
4	3/8" Single Frame Lock Bolts	4	3" Round Plastic Tube Rings

MAINTENANCE AND CARE

Only use mild soap for regular cleaning. For heavy build up, a solution of ammonia and water can be used. Never use an abrasive material, i.e. steel wool, for cleaning purposes. Use terry cloth towels wiping in the direction of the tube at all times.

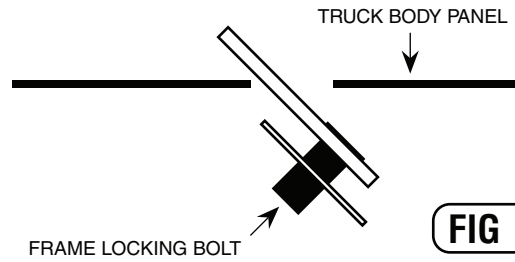


FIG 1

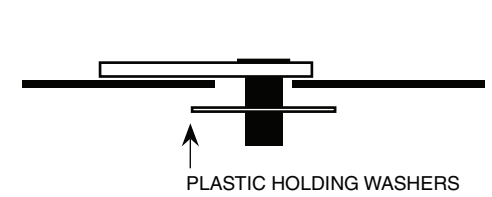
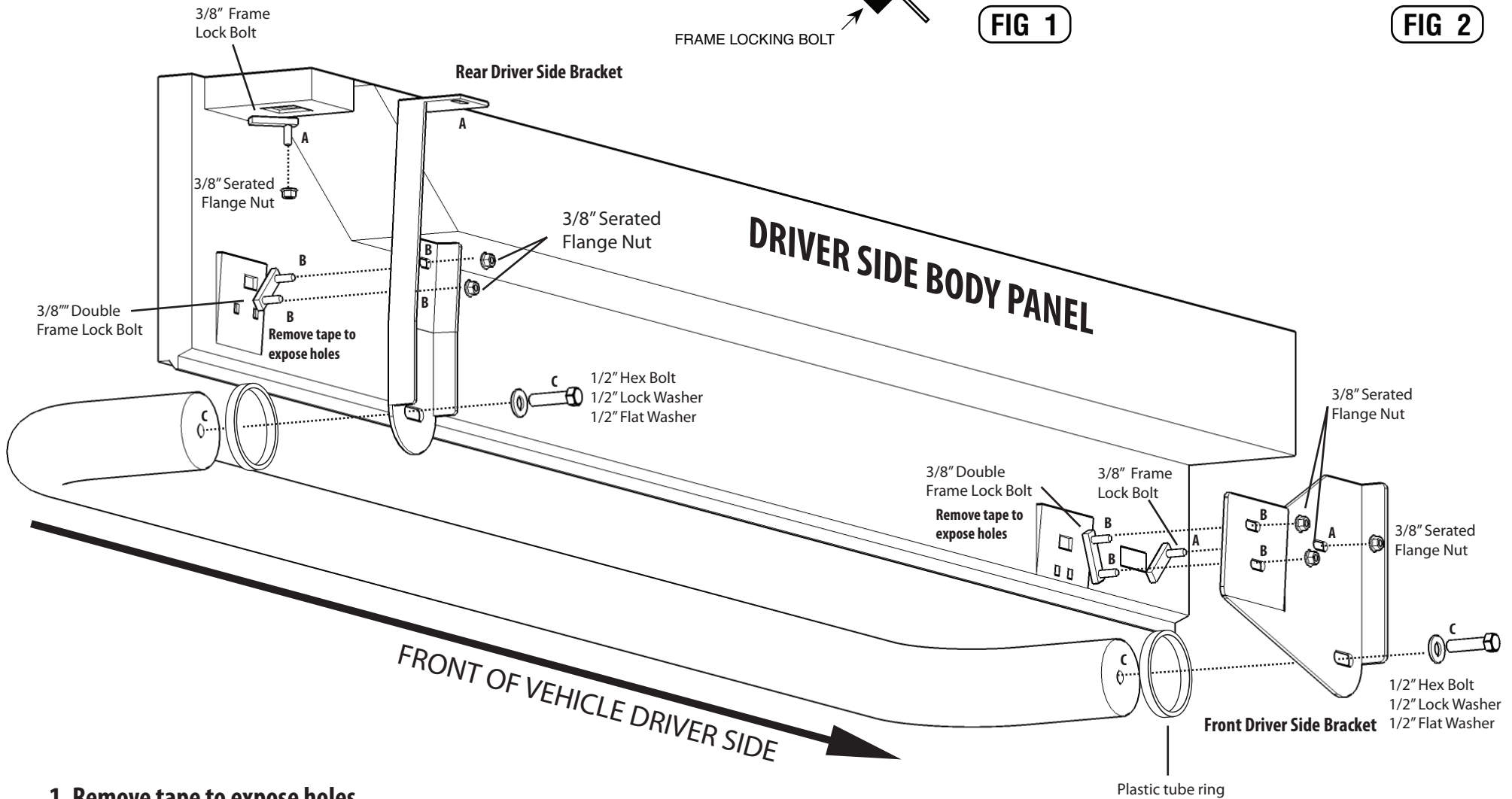


FIG 2



- 1. Remove tape to expose holes**
- 2. Place frame lock bolts into holes and thread on square plastic washers**
- 3. Install brackets to bolts with hardware**
- 4. Install tube to brackets with hardware**

Plastic tube rings available on 3" tube steps only.