



04-09 GM Colorado, Canyon Reg Cab

51-550

(866) 476-6276 / (866) IRONCROSS
www.ironcrossautomotive.com
519 W. Dewey
Sapulpa, OK 74066
IRON CROSS AUTOMOTIVE INC. 2009

TUBE STEP INSTALLATION SHEET

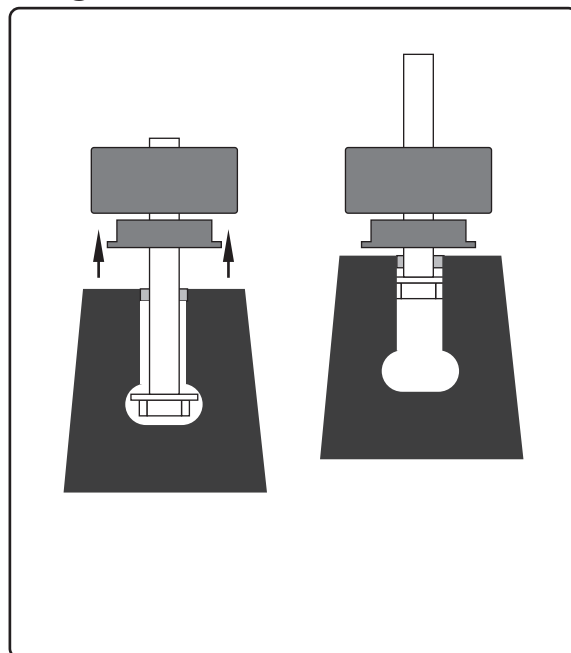
- STEP 1** REMOVE ALL PARTS FROM THE BRACKET BOX AND CHECK FOR CORRECT QUANTITY AND ANY DAMAGED PARTS.
- STEP 2** REMOVE FACTORY BODY MOUNT BOLT ASSEMBLIES. SLIDE BODY MOUNT BOLTS THROUGH BRACKETS AS SHOWN IN FIG. 1
- STEP 3** INSTALL FRONT AND REAR BRACKETS AS SHOWN, USING DESCRIBED HARDWARE, DO NOT TIGHTEN AT THIS TIME, TO ALLOW FOR FINAL ADJUSTMENTS.
- STEP 4** BOLT THE TUBE STEP TO THE BRACKET AS SHOWN USING THE DESCRIBED HARDWARE
- STEP 5** INSURE ALL PARTS ARE PROPERLY ALIGNED AND TIGHTEN ALL BOLTS. TIGHTEN THE TUBE STEP BOLTS FIRST TO 65 FT./LBS. TIGHTEN THE BRACKET BOLTS NEXT TO 35 FT/LBS.
- STEP 6** REPEAT STEPS 2 THROUGH 5 FOR INSTALLATION OF PASSENGER SIDE.

| QTY | PARTS LIST | QTY | PARTS LIST |
|-----|-------------------------------|-----|------------------|
| 4 | 1550 Bracket | 4 | 1/2" Lock Washer |
| 4 | 1/2" - 13 x 1 - 3/4" Hex Bolt | 4 | 1/2" Flat Washer |
| | | 2 | Tube Steps |

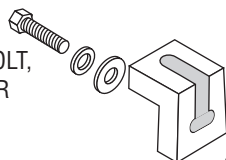
MAINTENANCE AND CARE

Only use mild soap for regular cleaning. For heavy build up, a solution of ammonia and water can be used. Never use an abrasive material, i.e. steel wool, for cleaning purposes. Use terry cloth towels wiping in the direction of the tube at all times.

FIG 1 Front Bracket



1/2" -13 x 1 3/4" HEX BOLT,
LOCK AND FLAT WASHER



1550 BRACKET

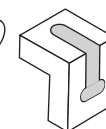
PLASTIC TUBE RINGS



BODY MOUNT BOLTS, LOOSE BOLTS WILL FALL
TO RESTING POINT. PLACE BRACKETS ON BOLTS.



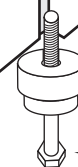
1/2" -13 x 1 3/4" HEX BOLT,
LOCK AND FLAT WASHER



1550 BRACKET



BODY MOUNT BOLTS,
DO NOT PULL OUT



DRIVER SIDE FRONT

