

92-708

04-06 Tundra Double Cab

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IRON CROSS AUTOMOTIVE INC. 2007

ENDEAVOUR INSTALLATION SHEET



QTY.	PARTS LIST	QTY.	PARTS LIST
2	Front Brackets	10	8mm Hex Bolts
6	Rear Brackets	10	8mm Flange Nut
8	Bracket Clamps 	18	Flat Washers
8	5/16 Nylok Nuts	10	8mm Lock Washers
8	5/16 Carriage Bolts		

MAINTENANCE AND CARE

Use only mild soap for regular cleaning. For heavy build up, a solution of ammonia and water can be used. Never use an abrasive material, i.e. steel wool, for cleaning purposes. Use terry cloth towels wiping in the direction of the tube at all times.

STEP 1 Remove contents from box and check for damage parts. Verify all parts are present, making sure to read and understand instructions before beginning.

STEP 2 Front Bracket Installation

The front brackets are longer than the rear brackets and can be mounted on either side of the vehicle.

(A) Align the front bracket holes to the 8mm threaded factory sidewall holes and install 8mm flat washer, lock washer and hex bolt.

(B) Hand tighten so bracket can slide vertically and allow for final adjustments.

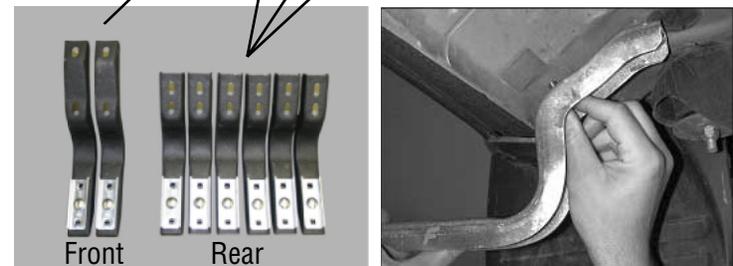
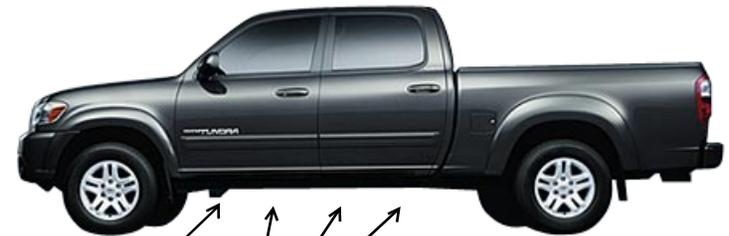
STEP 3 Rear Bracket Installation

The short rear brackets can be mounted on either side of the vehicle and should be mounted behind the front long bracket.

(A) Align the rear bracket holes to threaded factory sidewall studs and holes. Install the included 8mm flange nut onto factory stud.

(B) Install 8mm flat washer, lock washer and hex bolt to factory threaded hole.

(C) Hand tighten so bracket can slide vertically and allow for final adjustments.



Driver and Passenger brackets shown in above picture / 4 brackets per side.



STEP 5 Mounting board to vehicle.

1) Place clamp brackets on main bracket, turn 90 degrees to the main brackets. Place carriage bolt through top of clamp bracket through main bracket, placing flat washer and nylock on bottom side. **Fig 1a**

2) Place running board on main brackets, making sure that opening and the bottom of the board goes over the clamp brackets.

3) Rotate clamp brackets above main brackets, making sure that both edges of the running board are in between the clamp bracket and the main bracket. Make sure running board is pushed all the way in towards vehicle on main brackets. **Fig 1b**

4) Adjust board to be centered under the cab of the vehicle and tighten the clamp brackets to the main brackets. Make sure all remaining hardware is tightened and test the running boards for attachments.



*2007 shown

MOUNTING BOARD TO BRACKET

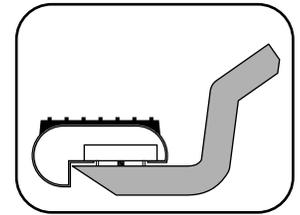


FIG 1a

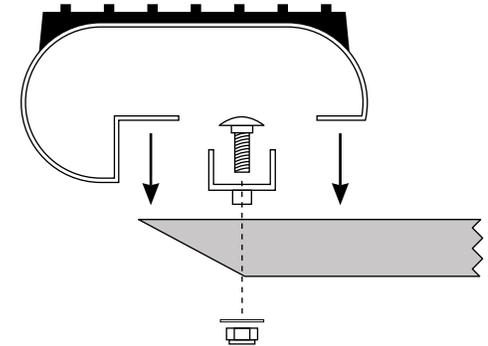


FIG 1b

